

STANDARD MATERIAL COSTS
REPORT S-2

DATE 11/18/65

PRODUCT 202 PAGE 1

DATE 11-18-65 INIT

MACH CODE	MAJ OP	MIN OP	YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	130	110	1.000	.026		.026	.026
02 03	130	215	1.000				.026
				.026		.026	.026
03 04	150	105	1.000	.010		.010	.036
04 05	150	110	1.000	.010		.010	.046
05 06	150	225	.995				.046
06 07	150	322	1.000				.046
07 08	150	130	1.000				.046
08 09	150	135	1.000				.046
				.020		.020	.046
09 10	155	210	.900		.005	.005	.051
10 11	155	326	1.000				.051
					.005	.005	.051
11 12	160	110	1.000				.051
							.051
12 13	165	210	.998				.051
13 14	165	320	1.000				.051
14 15	165	215	.993				.051
15 16	165	220	1.000				.051
16 17	165	322	.999				.051
							.051
17 18	170	110	1.000				.051
18 19	170	115	1.000	.129		.129	.180
				.129		.129	.180
19 20	175	210	.970		.006	.006	.186
20 21	175	322	1.000				.186
					.006	.006	.186
21 22	180	107	1.000	.112		.112	.298
22 23	180	113	1.000				.298
23 24	180	117	.980		.006	.006	.304
				.112	.006	.118	.304

MOUND LABORATORY MONSANTO
CENTRAL FILE NO. 65-11368

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MOUND DECLASSIFICATION REVIEW	
1ST REVIEW DATE: <u>8/14/00</u>	1. CLASSIFICATION (CIRCLE NUMBER(S))
AUTHORITY: <u>EA00 EA00 EA00</u>	1. CLASSIFICATION RETAINED
NAME: <u>Dr. Howard</u>	2. CLASSIFICATION CHANGED TO:
2ND REVIEW DATE: <u>10/10/2000</u>	3. CONTAINS NO DOE CLASSIFIED INFO
AUTHORITY: <u>Dr. Howard</u>	4. COORDINATE WITH:
NAME: <u>Dr. Howard</u>	5. CLASSIFICATION CANCELLED
	6. CLASSIFIED INFO BRACKETED
	7. OTHER (SPECIFY):

GROUP 1
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PRODUCT 202

PAGE 2

	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
24 25	185	351	1.000					.304
25 26	185	352	1.000					.304
26 27	185	353	1.000					.304
27 28	185	354	.900			.034	.034	.338
						.034	.034	.338
28 29	190	369	1.000					.358
29 30	190	371	1.000					.358
30	190	373	.947		.064	.023	.087	.425
					.064	.023	.087	.425
					.351	.074	.425	

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**STANDARD MATERIAL COSTS
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PRODUCT 234

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	106	110	1.000				
02 03	106	115	1.000				
03 04	106	120	.990	.024		.024	.024
				.024		.024	.024
04 05	110	110	1.000	.019		.019	.043
05 06	110	117	1.000				.043
06 07	110	120	1.000				.043
07 08	110	125	1.000				.043
08 09	110	130	1.000				.043
09 10	110	322	1.000				.043
10 11	110	155	.930		.003	.003	.046
				.019	.003	.022	.046
11 12	120	317	1.000				.046
							.046
12 13	125	210	1.000				.046
13 14	125	215	1.000				.046
14 15	125	320	1.000				.046
15 16	125	320	1.000				.046
16 17	125	222	.800		.012	.012	.058
					.012	.012	.058
17 18	130	110	1.000				.058
18 19	130	215	.980		.001	.001	.059
19 20	130	324	1.000	.010		.010	.069
				.010	.001	.011	.069
20 21	150	105	1.000				.069
21 22	150	110	1.000				.069
22 23	150	225	1.000				.069
23 24	150	135	1.000	.005		.005	.074
				.005		.005	.074
24 25	155	107	1.000				.074
25 26	155	210	.900		.008	.008	.082
26 27	155	320	1.000				.082
27 28	155	322	1.000				.082
					.008	.008	.082

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PRODUCT 234

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MACH CODE	MAJ OP	MIN OP	S YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	160	110	.980		.002	.002	.084
					.002	.002	.084
29 30	165	210	1.000				.084
30 31	165	215	1.000				.084
31 32	165	220	.950		.004	.004	.088
32 33	165	320	1.000				.088
33 34	165	322	1.000				.088
					.004	.004	.088
34 35	170	110	1.000				.088
35 36	170	115	1.000	.022		.022	.110
36 37	170	120	.970		.003	.003	.113
37 38	170	328	1.000				.113
				.022	.003	.025	.113
38 39	175	210	1.000				.113
39 40	175	215	.950		.006	.006	.119
40 41	175	322	1.000				.119
					.006	.006	.119
41 42	100	110	1.000	1.300		1.300	1.419
42 43	100	328	1.000				1.419
43 44	100	117	1.000	.017		.017	1.436
44 45	100	125	.970		.045	.045	1.481
45 46	100	328	1.000				1.481
				1.317	.045	1.362	1.481
46 47	105	201	1.000				1.481
47 48	105	215	1.000				1.481
48 49	105	220	.900		.164	.164	1.645
49 50	105	322	1.000				1.645
					.164	.164	1.645
50 51	180	111	1.000	10.500		10.500	12.145
51 52	180	130	.900		1.348	1.348	13.493
52 53	180	322	1.000				13.493
				10.500	1.348	11.848	13.493

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PRODUCT 240

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	180	101	1.000	127.925		127.925	127.925
02 03	180	105	1.000				127.925
03 04	180	110	.980		2.559	2.559	130.484
04 05	180	120	.950		6.916	6.916	137.400
05 06	180	130	1.000				137.400
				127.925	9.475	137.400	137.400
06 07	185	351	1.000				137.400
07 08	185	352	1.000				137.400
08 09	185	353	1.000				137.400
09 10	185	354	1.000				137.400
10 11	185	355	.880		18.686	18.686	156.086
					18.686	18.686	156.086
11 12	190	371	1.000				156.086
12	190	373	.914	.135	14.685	14.820	170.906
				.135	14.685	14.820	170.906
				128.060	42.846	170.906	

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PRODUCT 243

PAGE 7

	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	180	101	1.000	98.925		98.925	98.925
01	02 03	180	105	1.000				98.925
11	03 04	180	110	.980		1.979	1.979	100.904
21	04 05	180	120	.950		5.348	5.348	106.252
	05 06	180	130	1.000				106.252
					98.925	7.327	106.252	106.252
	06 07	185	351	1.000				106.252
	07 08	185	352	1.000				106.252
	08 09	185	353	1.000				106.252
	09 10	185	354	1.000				106.252
	10 11	185	355	.880		14.450	14.450	120.702
						14.450	14.450	120.702
	11 12	190	371	1.000				120.702
	12	190	371	.914	.135	11.359	11.494	132.196
					.135	11.359	11.494	132.196
					99.060	33.136	132.196	

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PRODUCT 251

PAGE 8

MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	180	101	1.000	98.825		98.825	98.825
02 03	180	105	1.000				98.825
03 04	180	110	.950		5.238	5.238	104.063
04 05	180	115	.950		5.515	5.515	109.578
05 06	180	120	.990		1.096	1.096	110.674
06 07	180	130	1.000				110.674
				98.825	11.849	110.674	110.674
07 08	185	351	1.000				110.674
08 09	185	352	1.000				110.674
09 10	185	353	1.000				110.674
10	185	354	.880		15.052	15.052	125.726
					15.052	15.052	125.726
				98.825	26.901	125.726	

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STANDARD MATERIAL COSTS
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PRODUCT 279

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	110	1.000	5.566		5.566	5.566
02 03	100	115	1.000	.320		.320	5.886
03 04	100	120	.990		.059	.059	5.945
				5.886	.059	5.945	5.945
04 05	105	201	.990		.059	.059	6.004
05 06	105	210	.990		.060	.060	6.064
06 07	105	215	.990		.061	.061	6.125
07 66	105	320	1.000				6.125
					.180	.180	6.125
08 09	106	110	.999	.480		.480	.480
09 10	106	115	.999				.480
10 11	106	117	.999				.480
11 12	106	120	1.000				.480
				.480		.480	.480
12 13	110	110	1.000	.019		.019	.499
13 14	110	115	1.000				.499
14 15	110	120	1.000				.499
15 16	110	125	1.000				.499
16 17	110	130	.998		.001	.001	.500
17 18	110	260	.980		.010	.010	.510
18 26	110	326	1.000				.510
				.019	.011	.030	.510
19 20	112	110	1.000	.042		.042	.042
20 21	112	112	1.000				.042
21 22	112	115	1.000				.042
22 23	112	218	1.000				.042
23 24	112	120	.995				.042
24 25	112	225	.975		.001	.001	.043
25 57	112	230	.975		.001	.001	.044
				.042	.002	.044	.044
26 27	120	316	1.000				.510
27 28	120	317	1.000				.510
							.510

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	125	104	.995		.003	.003	.513
29 30	125	107	1.000				.513
30 31	125	210	.950		.027	.027	.540
31 32	125	215	.960		.023	.023	.563
32 33	125	220	.680		.265	.265	.828
33 34	125	320	1.000				.828
34 35	125	322	1.000				.828
					.318	.318	.828
35 36	127	120	1.000				.828
							.828
36 37	140	110	1.000				.828
37 38	140	112	1.000	17.510		17.510	18.398
38 39	140	115	1.000				18.398
39 40	140	120	1.000				18.398
40 41	140	225	.970		.568	.568	18.966
41 42	140	135	1.000	.030		.030	18.996
42 43	140	145	.980		.379	.379	19.315
43 44	140	142	.999		.019	.019	19.394
44 45	140	265	1.000				19.394
45 46	140	270	.980		.387	.387	19.721
46 47	140	275	.800		4.930	4.930	24.651
47 48	140	320	1.000				24.651
48 49	140	322	1.000				24.651
49 50	140	324	1.000				24.651
				17.540	6.283	23.823	24.651
50 51	150	105	1.000	.020		.020	24.671
51 52	150	110	1.000				24.671
52 53	150	225	.960		1.036	1.036	25.707
53 54	150	130	1.000				25.707
54 55	150	135	1.000				25.707
55 56	150	322	1.000				25.707
				.020	1.036	1.056	25.707
56 57	155	210	.980		.514	.514	26.221
					.514	.514	26.221

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MACH CODE	MAJ OP	MIN OP	X YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
57 58	160	110	1.000	.020		.020	26.285
				.020		.020	26.285
58 59	165	210	.995		.131	.131	26.416
59 60	165	220	.995		.132	.132	26.548
60 61	165	320	1.000				26.548
61 62	165	322	1.000				26.548
					.263	.263	26.548
62 63	170	110	1.000	.129		.129	26.677
63 64	170	115	.995		.133	.133	26.810
				.129	.133	.262	26.810
64 65	175	210	.970		.831	.831	27.641
65 66	175	322	1.000				27.641
					.831	.831	27.641
66 67	180	130	.995	.030	.169	.199	33.965
67 68	180	135	.995		.170	.170	34.135
68 69	180	240	1.000				34.135
69 70	180	150	1.000				34.135
				.030	.339	.369	34.135
70 71	185	316	1.000				34.135
71 72	185	351	1.000				34.135
72 73	185	352	.955		1.604	1.604	35.739
73 74	185	353	1.000				35.739
74 75	185	354	1.000				35.739
75 76	185	355	.955		1.680	1.680	37.419
					3.284	3.284	37.419
76 77	190	361	1.000				37.419
77 78	190	369	1.000				37.419
78 79	190	371	1.000				37.419
79	190	373	.900	.744	4.236	4.980	42.399
				.744	4.236	4.980	42.399
				24.910	17.489	42.399	

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	110	1.000	5.566		5.566	5.566
02 03	100	115	1.000	.320		.320	5.886
03 04	100	120	.990		.059	.059	5.945
				5.886	.059	5.945	5.945
04 05	105	201	.990		.059	.059	6.004
05 06	105	210	.990		.060	.060	6.064
06 07	105	215	.990		.061	.061	6.125
07 08	105	320	1.000				6.125
					.180	.180	6.125
08 09	106	110	.999	.480		.480	.480
09 10	106	115	.999				.480
10 11	106	117	.999				.480
11 12	106	120	1.000				.480
				.480		.480	.480
12 13	110	110	1.000	.019		.019	.499
13 14	110	115	1.000				.499
14 15	110	120	1.000				.499
15 16	110	125	1.000				.499
16 17	110	130	.998		.001	.001	.500
17 18	110	260	.980		.010	.010	.510
18 28	110	326	1.000				.510
				.019	.011	.030	.510
19 20	111	110	1.000	.022		.022	.022
20 69	111	115	.999				.022
				.022		.022	.022
21 22	112	110	1.000	.042		.042	.042
22 23	112	112	1.000				.042
23 24	112	115	1.000				.042
24 25	112	218	1.000				.042
25 26	112	120	.995				.042
26 27	112	225	.975		.001	.001	.043
27 59	112	230	.975		.001	.001	.044
				.042	.002	.044	.044

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	120	316	1.000				.510
29 30	120	317	1.000				.510
							.510
30 31	125	104	.995		.003	.003	.513
31 32	125	107	1.000				.513
32 33	125	210	.950		.027	.027	.540
33 34	125	215	.960		.023	.023	.563
34 35	125	220	.680		.265	.265	.828
35 36	125	320	1.000				.828
36 37	125	322	1.000				.828
					.318	.318	.828
37 38	127	120	1.000				.828
							.828
38 39	140	110	1.000				.828
39 40	140	112	1.000	31.510		31.510	32.398
40 41	140	115	1.000				32.398
41 42	140	120	1.000				32.398
42 43	140	225	.970		1.002	1.002	33.390
43 44	140	135	1.000	.030		.030	33.370
44 45	140	145	.980		.667	.667	34.037
45 46	140	142	.999		.034	.034	34.071
46 47	140	265	1.000				34.071
47 48	140	270	.980		.681	.681	34.752
48 49	140	275	.800		8.688	8.688	43.440
49 50	140	320	1.000				43.440
50 51	140	322	1.000				43.440
51 52	140	324	1.000				43.440
				31.540	11.072	42.612	43.440
52 53	150	105	1.000	.020		.020	43.460
53 54	150	110	1.000				43.460
54 55	150	225	.960		1.825	1.825	45.285
55 56	150	130	1.000				45.285
56 57	150	135	1.000				45.285
57 58	150	322	1.000				45.285
				.020	1.825	1.845	45.285

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FORM 117B PRINTED BY THE STANDARD REGISTER COMPANY, INC.

**STANDARD MATERIAL COSTS
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PRODUCT 280

PAGE 14

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
58 59	155	210	.980		.906	.906	46.191
					.906	.906	46.191
59 60	160	110	1.000	.020		.020	46.255
				.020		.020	46.255
60 61	165	210	.995		.231	.231	46.486
61 62	165	220	.995		.232	.232	46.718
62 63	165	320	1.000				46.718
63 64	165	322	1.000				46.718
					.463	.463	46.718
64 65	170	110	1.000	.129		.129	46.847
65 66	170	115	.995		.234	.234	47.081
				.129	.234	.363	47.081
66 67	175	210	.970		1.460	1.460	48.541
67 68	175	322	1.000				48.541
					1.460	1.460	48.541
68 69	180	130	.995	.030	.273	.303	54.969
69 70	180	135	.995		.275	.275	55.266
70 71	180	240	1.000				55.266
71 72	180	150	1.000				55.266
				.030	.548	.578	55.266
72 73	185	316	1.000				55.266
73 74	185	351	1.000				55.266
74 75	185	352	.955		2.598	2.598	57.864
75 76	185	353	1.000				57.864
76 77	185	354	1.000				57.864
77 78	185	355	.955		2.720	2.720	60.584
					5.318	5.318	60.584
78 79	190	361	1.000				60.584
79 80	190	369	1.000				60.584
80 81	190	371	1.000				60.584
81	190	373	.900	.744	6.807	7.551	68.135
				.744	6.807	7.551	68.135
				38.932	29.203	68.135	68.135

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FORM 117-B PRINTED BY THE STANDARD REGISTER COMPANY, II S A

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PRODUCT 281

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	140	110	1.000	32.328		32.328	32.328
02 03	140	112	1.000	.010		.010	32.398
03 04	140	115	1.000				32.398
04 05	140	120	1.000				32.398
05 06	140	225	.970		1.002	1.002	33.360
06 07	140	135	1.000	.063		.063	33.403
07 08	140	145	.980		.668	.668	34.071
08 09	140	142	.999		.034	.034	34.105
09 10	140	265	1.000				34.105
10 11	140	270	.980		.682	.682	34.787
11 12	140	275	.980		3.861	3.861	38.648
				32.401	6.247	38.648	38.648
12 13	150	105	1.000				38.648
13 14	150	110	1.000				38.648
14 15	150	225	.960		1.623	1.623	40.271
15 16	150	130	1.000				40.271
16 17	150	135	1.000	.020		.020	40.291
				.020	1.623	1.643	40.291
17 18	155	210	.980		.806	.806	41.097
					.806	.806	41.097
18 19	180	130	.995	6.370	.237	6.607	47.704
19 20	180	240	1.000				47.704
				6.370	.237	6.607	47.704
20 21	185	351	1.000				47.704
21 22	185	352	1.000				47.704
22 23	185	353	1.000				47.704
23 24	185	354	1.000				47.704
							47.704
				38.791	8.913	47.704	

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PRODUCT 285

PAGE 16

MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	110	1.000	.700		.700	.700
02 03	100	115	1.000	.016		.016	.716
03 04	100	120	1.000				.716
				.716		.716	.716
04 05	105	201	.990		.007	.007	.723
05 06	105	210	.995		.004	.004	.727
06 41	105	215	.950		.039	.039	.766
					.050	.050	.766
07 08	106	110	.999	.048		.048	.048
08 09	106	115	.999				.048
09 10	106	117	.999				.048
10 11	106	120	1.000				.048
				.048		.048	.048
11 12	110	110	1.000	.022		.022	.070
12 13	110	115	1.000				.070
13 14	110	120	.995				.070
14 15	110	125	1.000				.070
15 16	110	130	.980		.001	.001	.071
16 17	110	260	.990		.001	.001	.072
				.022	.002	.024	.072
17 18	120	316	1.000				.072
18 19	120	317	1.000				.072
							.072
19 20	125	104	1.000				.072
20 21	125	107	1.000				.072
21 22	125	210	.886		.009	.009	.081
22 23	125	215	.900		.009	.009	.090
23 24	125	220	.740		.032	.032	.122
					.050	.050	.122
24 25	140	110	1.000	23.500		23.500	23.622
25 26	140	112	.980	.010	.473	.483	24.105
26 27	140	115	1.000				24.105
27 28	140	120	1.000				24.105

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PRODUCT 285

PAGE 17

MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	140	225	.990		.241	.241	24.346
29 30	140	135	1.000	.020		.020	24.366
30 31	140	145	.980		.487	.487	24.853
31 32	140	142	1.000				24.853
32 33	140	265	1.000				24.853
33 34	140	270	.980		.497	.497	25.350
34 35	140	275	.916		2.332	2.332	27.682
				23.530	4.030	27.560	27.682
35 36	150	105	1.000	.010		.010	27.692
36 37	150	110	1.000	.010		.010	27.702
37 38	150	225	.995		.139	.139	27.841
38 39	150	130	1.000				27.841
39 40	150	135	1.000				27.841
				.020	.139	.159	27.841
40 45	155	210	.980		.557	.557	28.398
					.557	.557	28.398
41 42	170	110	1.000				.788
42 43	170	115	1.000	.081		.081	.847
				.081		.081	.847
43 44	175	210	.980		.017	.017	.864
44 45	175	215	1.000				.864
					.017	.017	.864
45 46	180	130	.980		.585	.585	29.847
46 47	180	240	1.000				29.847
47 48	180	245	1.000				29.847
48 49	180	150	.982		.537	.537	30.384
49 50	180	316	1.000				30.384
50 51	180	317	1.000				30.384
					1.122	1.122	30.384
51 52	185	351	1.000				30.384
52 53	185	352	1.000				30.384
53 54	185	353	1.000				30.384
54	185	354	.875		4.345	4.345	34.729
					4.345	4.345	34.729
				24.417	10.312	34.729	

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PRODUCT 286

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	180	135	1.000	35.385		35.385	35.385
01	02 03	180	240	1.000				35.385
11	03 04	180	320	1.000				35.385
21	04 05	180	322	1.000				35.385
					35.385		35.385	35.385
	05 06	185	352	1.000				35.385
	06 07	185	353	1.000				35.385
	07 08	185	354	.910		3.503	3.503	38.888
						3.503	3.503	38.888
	08 09	190	369	1.000				38.888
	09 10	190	371	1.000				38.888
	10	190	373	.934	.074	2.766	2.840	41.728
					.074	2.766	2.840	41.728
					35.459	6.269	41.728	

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PRODUCT 290

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	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	106	110	1.000	.010		.010	.010
01	02 03	106	115	1.000				.010
11	03 04	106	117	1.000				.010
21	04 05	106	120	1.000				.010
					.010		.010	.010
	05 06	110	110	.970	.019	.001	.020	.030
	06 07	110	120	1.000				.030
	07 08	110	322	1.000				.030
					.019	.001	.020	.030
	08 09	120	316	1.000				.030
	09 10	120	317	1.000				.030
								.030
	10 11	125	107	1.000				.030
	11 12	125	210	.966		.001	.001	.031
	12 13	125	215	.960		.001	.001	.032
	13 14	125	220	.700		.014	.014	.046
	14 15	125	320	1.000				.046
	15 16	125	322	1.000				.046
						.016	.016	.046
	16 17	127	110	1.000				.046
	17 18	127	120	.750		.015	.015	.061
						.015	.015	.061
	18 19	130	111	1.000				.061
	19 20	130	112	1.000				.061
	20 21	130	113	.980		.001	.001	.062
	21 22	130	215	.990		.001	.001	.063
						.002	.002	.063
	22 23	150	105	1.000				.063
	23 24	150	110	1.000				.063
	24 25	150	225	1.000				.063
	25 26	150	130	1.000				.063
	26 27	150	322	1.000				.063
	27 28	150	135	1.000				.063

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PRODUCT 290

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	155	210	.800		.016	.016	.079
					.016	.016	.079

30 31	165	220	.880		.011	.011	.090
31 32	165	322	1.000		.011	.011	.090
					.011	.011	.090
32 33	170	110	1.000	.014		.014	.104
33 34	170	115	1.000				.104
				.014		.014	.104
34 35	175	210	1.000				.104
35 36	175	215	1.000				.104
36 37	175	322	1.000				.104
							.104

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PRODUCT 291

PAGE 21

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	185	110	1.000	109.261		109.261	109.261
02 03	185	120	1.000				109.261
03 04	185	130	.950	5.292	6.071	11.363	120.624
04 05	185	320	1.000				120.624
05 06	185	135	.900		13.389	13.389	134.013
06 07	185	240	.950		7.103	7.103	141.116
07 08	185	324	1.000				141.116
08 09	185	245	1.000				141.116
09 10	185	155	1.000				141.116
10 11	185	322	1.000				141.116
11 12	185	352	1.000				141.116
12 13	185	353	1.000				141.116
13 14	185	354	.850		24.836	24.836	165.952
				114.553	51.399	165.952	165.952
14 15	190	369	1.000				165.952
15 16	190	371	1.000				165.952
16	190	373	.880		22.569	22.569	188.521
					22.569	22.569	188.521
				114.553	73.968	188.521	

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PRODUCT 301

PAGE 22

	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	01 02	100	110	1.000	.780		.780	.780
	02 03	100	115	1.000				.780
	03 04	100	225	.995		.004	.004	.784
	04 05	100	230	1.000				.784
	05 06	100	235	1.000				.784
	06 07	100	140	1.000				.784
	07 08	100	142	1.000				.784
	08 09	100	145	1.000				.784
	09 10	100	250	1.000				.784
					.780	.004	.784	.784
	10 11	150	105	1.000				.784
	11 12	150	110	1.000	.010		.010	.794
	12 13	150	225	1.000				.794
	13 14	150	130	1.000				.794
					.010		.010	.794
	14 15	155	105	1.000				.794
	15 16	155	210	1.000				.794
	16 17	155	322	1.000				.794
								.794
	17 18	160	110	1.000	.160		.160	.954
					.160		.160	.954
	18 19	165	210	1.000				.954
	19 20	165	215	1.000				.954
	20 21	165	320	1.000				.954
	21 22	165	322	1.000				.954
								.954
	22 23	170	110	1.000				.954
	23 24	170	115	1.000				.954
	24 25	170	120	1.000	.189		.189	1.143
	25 26	170	225	1.000				1.143
	26 27	170	320	1.000				1.143
	27 28	170	135	1.000	.010		.010	1.153
	28 29	170	140	1.000				1.153
					.199		.199	1.153

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PRODUCT 301 PAGE 23

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	29 30	175	210	.990		.012	.012	1.165
01	30 31	175	215	.990		.012	.012	1.177
11	31 32	175	320	1.000				1.177
21	32 33	175	220	1.000				1.177
	33 34	175	225	1.000				1.177
						.024	.024	1.177
	34 35	190	371	1.000				1.177
	35	190	373	.968		.039	.039	1.216
						.039	.039	1.216
					1.149	.067	1.216	

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PRODUCT 302

PAGE 24

	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	170	110	1.000	.954		.954	.954
01	02 03	170	115	1.000				.954
11	03 04	170	120	1.000	.189		.189	1.143
21	04 05	170	225	1.000				1.143
	05 06	170	130	1.000	.020		.020	1.163
					1.163		1.163	1.163
	06 07	175	220	1.000				1.163
	07	175	225	1.000				1.163
								1.163
					1.163		1.163	

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PRODUCT 303

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	MACH CODE	MAJ OP	MIN OP	S YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	170	110	1.000	.954		.954	.954
01	02 03	170	115	1.000				.954
11	03 04	170	125	1.000				.954
21	04	170	130	1.000				.954
					.954		.954	.954
					.954		.954	

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PRODUCT 305

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	110	1.000	.680		.680	.680
02 03	100	115	1.000				.680
03 04	100	120	1.000				.680
04 05	100	225	.980		.014	.014	.694
05 06	100	230	1.000				.694
06 07	100	235	1.000				.694
07 08	100	140	1.000				.694
08 09	100	142	1.000				.694
09 10	100	145	1.000				.694
10 11	100	250	.990		.007	.007	.701
				.680	.021	.701	.701
11 12	150	105	1.000				.701
12 13	150	110	1.000	.010		.010	.711
13 14	150	225	1.000				.711
14 15	150	130	1.000				.711
				.010		.010	.711
15 16	155	105	1.000				.711
16 17	155	107	1.000				.711
17 18	155	210	.995		.004	.004	.715
18 19	155	322	1.000				.715
					.004	.004	.715
19 20	160	110	1.000	.160		.160	.875
				.160		.160	.875
20 21	165	210	1.000				.875
21 22	165	215	1.000				.875
22 23	165	320	1.000				.875
23 24	165	322	1.000				.875
							.875
24 25	170	110	1.000	.189		.189	1.064
25 26	170	115	1.000				1.064
26 27	170	120	1.000				1.064
27 28	170	225	1.000				1.064
28 29	170	320	1.000				1.064
29 30	170	135	1.000	.010		.010	1.074
				.199		.199	1.074

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PRODUCT 305

PAGE 27

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
9	30 31	175	210	.980		.021	.021	1.095
10	31 32	175	215	.990		.011	.011	1.106
11	32 33	175	320	1.000				1.106
12	33 34	175	220	1.000				1.106
13	34 35	175	225	1.000				1.106
						.032	.032	1.106
	35 36	190	371	1.000				1.106
	36	190	373	.968		.036	.036	1.142
						.036	.036	1.142
					1.049	.093	1.142	

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PRODUCT 306

PAGE 28

	MACH CODE	MAJ OP	MIN OP	3 YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	100	110	1.000	2.440		2.440	2.440
01	02 03	100	115	1.000				2.440
11	03 04	100	225	.970		.076	.076	2.516
21	04 05	100	227	1.000				2.516
	05 06	100	230	.990		.025	.025	2.541
	06 07	100	320	1.000				2.541
	07 08	100	322	1.000				2.541
	08 09	100	235	.995		.013	.013	2.554
	09 10	100	140	1.000				2.554
	10 11	100	145	1.000				2.554
	11 12	100	250	.980		.051	.051	2.605
					2.440	.165	2.605	2.605
	12 13	150	105	1.000	.010		.010	2.615
	13 14	150	110	1.000	.010		.010	2.625
	14 15	150	225	1.000				2.625
	15 16	150	130	1.000				2.625
					.020		.020	2.625
	16 17	155	105	1.000				2.625
	17 18	155	210	.990		.026	.026	2.651
	18 19	155	322	1.000				2.651
						.026	.026	2.651
	19 20	170	115	1.000				2.651
	20 21	170	120	1.000	.036		.036	2.687
	21 22	170	328	1.000				2.687
	22 23	170	225	1.000				2.687
	23 24	170	320	1.000				2.687
	24 25	170	322	1.000				2.687
	25 26	170	130	1.000	.001		.001	2.688
					.037		.037	2.688
	26 27	175	210	.990		.027	.027	2.715
	27 28	175	220	1.000				2.715
	28 29	175	225	1.000				2.715
						.027	.027	2.715
					2.497	.218	2.715	

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PRODUCT 307

PAGE 29

	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	100	110	1.000	2.290		2.290	2.290
01	02 03	100	225	.980		.046	.046	2.336
11	03 04	100	230	1.000				2.336
21	04 05	100	250	.990		.023	.023	2.359
					2.290	.069	2.359	2.359
	05 06	150	105	1.000				2.359
	06 07	150	110	1.000	.010		.010	2.369
	07 08	150	225	1.000				2.369
	08 09	150	130	1.000				2.369
					.010		.010	2.369
	09 10	155	105	1.000				2.369
	10 11	155	210	.995		.012	.012	2.381
	11 12	155	322	1.000				2.381
						.012	.012	2.381
	12 13	160	110	1.000	.150		.150	2.531
					.150		.150	2.531
	13 14	165	210	1.000				2.531
	14 15	165	215	1.000				2.531
	15 16	165	322	1.000				2.531
								2.531
	16 17	170	110	1.000				2.531
	17 18	170	120	1.000	.189		.189	2.720
	18 19	170	225	1.000				2.720
	19 20	170	135	1.000	.010		.010	2.730
	20 21	170	320	1.000				2.730
					.199		.199	2.730
	21 22	175	210	.980		.055	.055	2.785
	22 23	175	215	.990		.028	.028	2.813
	23 24	175	117	1.000	.800		.800	3.613
	24 25	175	320	1.000				3.613
	25	175	220	1.000				3.613
					.800	.083	.883	3.613
					3.449	.164	3.613	

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PRODUCT 320

PAGE 30

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	01 02	100	110	1.000	2.440		2.440	2.440
	02 03	100	115	1.000				2.440
	03 04	100	225	.970		.076	.076	2.516
	04 05	100	227	1.000				2.516
	05 06	100	230	.990		.025	.025	2.541
	06 07	100	320	1.000				2.541
	07 08	100	322	1.000				2.541
	08 09	100	235	.995		.013	.013	2.554
	09 10	100	140	1.000				2.554
	10 11	100	145	1.000				2.554
	11 12	100	250	.980		.051	.051	2.605
					2.440	.165	2.605	2.605
	12 13	150	105	1.000	.010		.010	2.615
	13 14	150	110	1.000	.010		.010	2.625
	14 15	150	225	1.000				2.625
	15 16	150	130	1.000				2.625
					.020		.020	2.625
	16 17	155	105	1.000				2.625
	17 18	155	210	.990		.026	.026	2.651
	18 19	155	322	1.000				2.651
						.026	.026	2.651
	19 20	160	110	1.000	.100		.100	2.751
					.100		.100	2.751
	20 21	165	210	.990		.028	.028	2.779
	21 22	165	215	.990		.028	.028	2.807
	22 23	165	320	1.000				2.807
	23 24	165	320	1.000				2.807
						.056	.056	2.807
	24 25	170	110	1.000				2.807
	25 26	170	120	1.000	.036		.036	2.843
	26 27	170	328	1.000				2.843
	27 28	170	225	.970		.088	.088	2.931
	28 29	170	320	1.000				2.931
	29 30	170	322	1.000				2.931

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STANDARD MATERIAL COSTS
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PRODUCT 320

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	HACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
30 31	170	135	1.000	.001		.001	2.932	
				.037	.088	.125	2.932	
31 32	175	210	.950		.155	.155	3.087	
32 33	175	215	.950		.164	.164	3.251	
33	175	220	.995		.016	.016	3.267	
					.335	.335	3.267	
				2.597	.670	3.267		

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PRODUCT 321

PAGE 32

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	170	110	1.000	2.807		2.807	2.807
01	02 03	170	120	.998		.006	.006	2.813
11	03 04	170	328	1.000				2.813
21	04 05	170	225	.970		.087	.087	2.900
	05 06	170	320	1.000				2.900
	06 07	170	322	1.000				2.900
	07 08	170	130	.999		.003	.003	2.903
					2.807	.096	2.903	2.903
	08	175	220	.995		.015	.015	2.918
						.015	.015	2.918
					2.807	.111	2.918	

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PRODUCT 322

PAGE 33

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	170	110	1.000	2.761		2.761	2.761
01	02 03	170	115	1.000	.020		.020	2.781
11	03 04	170	125	1.000				2.781
21	04	170	130	1.000				2.781
					2.781		2.781	2.781
					2.781		2.781	

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PRODUCT 340 PAGE 34

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	115	1.000	.893		.893	.893
02 03	100	120	.999		.001	.001	.894
03 04	100	225	.990		.009	.009	.903
				.893	.010	.903	.903
04 05	110	110	1.000	3.640		3.640	4.543
05 06	110	115	1.000				4.543
06 07	110	217	1.000				4.543
07 08	110	220	.920		.395	.395	4.938
08 09	110	320	1.000				4.938
09 10	110	320	1.000				4.938
10 11	110	125	1.000				4.938
11 12	110	130	1.000	3.196		3.196	8.134
12 13	110	235	.920		.708	.708	8.842
13 14	110	322	1.000				8.842
14 15	110	320	1.000				8.842
15 16	110	322	1.000				8.842
				6.836	1.103	7.939	8.842
16 17	120	101	1.000				8.842
17 18	120	110	1.000	2.502		2.502	11.344
18 19	120	215	.970		.352	.352	11.696
19 20	120	322	1.000				11.696
				2.502	.352	2.854	11.696
20 21	130	120	.985		.175	.175	11.871
					.175	.175	11.871
21 22	175	210	1.000				11.871
							11.871
22 23	180	111	1.000				11.871
23 24	180	130	1.000				11.871
24 25	180	135	1.000				11.871
							11.871
25 26	190	371	1.000				11.871
26	190	373	.947	.015	.666	.681	12.552
				.015	.666	.681	12.552
				10.246	2.306	12.552	

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PRODUCT 344

PAGE 35

	NACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	106	110	1.000	.080		.080	.080
01	02 03	106	115	1.000				.080
11	03 04	106	117	1.000				.080
21	04 05	106	120	1.000				.080
					.080		.080	.080
	05 06	110	110	1.000	.019		.019	.099
	06 07	110	120	.990		.001	.001	.100
	07 08	110	125	1.000				.100
	08 09	110	130	.990		.001	.001	.101
	09 10	110	135	.995		.001	.001	.102
	10 11	110	240	.995		.001	.001	.103
	11 12	110	150	1.000				.103
	12 20	110	155	1.000				.103
					.019	.004	.023	.103
	13 14	112	110	1.000	.042		.042	.042
	14 15	112	112	1.000				.042
	15 16	112	115	1.000				.042
	16 17	112	218	1.000				.042
	17 18	112	120	.995				.042
	18 19	112	225	.975		.001	.001	.043
	19 33	112	230	.975		.001	.001	.044
					.042	.002	.044	.044
	20 21	125	210	.950		.005	.005	.108
	21 22	125	215	.950		.006	.006	.114
	22 23	125	220	.850		.020	.020	.134
						.031	.031	.134
	23 24	130	215	1.000				.134
								.134
	24 25	150	105	1.000				.134
	25 26	150	110	1.000				.134
	26 27	150	225	1.000				.134
	27 28	150	130	1.000				.134

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PRODUCT 344

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	155	105	1.000				.134
29 30	155	210	.970		.004	.004	.138
					.004	.004	.138
30 31	160	110	1.000	.020		.020	.158
				.020		.020	.158
31 32	165	210	.980		.003	.003	.161
32 33	165	220	.995		.001	.001	.162
					.004	.004	.162
33 34	170	115	1.000	.129		.129	.335
34 35	170	120	1.000				.335
35	170	225	.995		.002	.002	.337
				.129	.002	.131	.337
				.290	.047	.337	

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PRODUCT 366

PAGE 37

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	106	110	1.000	.080		.080	.080
02 03	106	115	1.000				.080
03 04	106	120	.990		.001	.001	.081
				.080	.001	.081	.081
04 05	110	110	1.000	.019		.019	.100
05 06	110	117	1.000				.100
06 07	110	120	1.000				.100
07 08	110	125	1.000				.100
08 09	110	130	1.000				.100
09 10	110	326	1.000				.100
10 11	110	155	.930		.008	.008	.108
				.019	.008	.027	.108
11 12	120	316	.800		.027	.027	.135
					.027	.027	.135
12 13	125	210	1.000				.135
13 14	125	215	1.000				.135
14 15	125	220	.800		.034	.034	.169
15 16	125	320	1.000				.169
16 17	125	322	1.000				.169
					.034	.034	.169
17 18	130	110	1.000				.169
18 19	130	215	.980		.003	.003	.172
					.003	.003	.172
19 20	150	105	1.000				.172
20 21	150	110	1.000				.172
21 22	150	225	1.000				.172
22 23	150	130	1.000				.172
23 24	150	135	1.000				.172
24 25	150	322	1.000				.172
							.172
25	155	210	.995		.001	.001	.173
					.001	.001	.173
				.099	.074	.173	

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PRODUCT 401

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	.995	2.200	.011	2.211	2.211
02 03	110	115	.970		.069	.069	2.280
03 09	110	120	1.000				2.280
				2.200	.080	2.280	2.280
04 05	120	110	1.000	.050		.050	.050
05 09	120	115	1.000				.050
				.050		.050	.050
06 07	130	110	1.000	9.150		9.150	9.150
07 08	130	115	1.000				9.150
08 09	130	120	1.000				9.150
				9.150		9.150	9.150
09 10	140	110	1.000	18.000		18.000	29.480
10 11	140	115	1.000	.480		.480	29.960
11 12	140	322	1.000				29.960
12 13	140	120	.970		.929	.929	30.889
13 14	140	320	1.000				30.889
14 15	140	322	1.000				30.889
15 16	140	324	1.000				30.889
16 20	140	135	1.000				30.889
				18.480	.929	19.409	30.889
17 18	150	115	1.000	.050		.050	.050
18 19	150	120	.999	5.600	.006	5.606	5.656
19 20	150	320	1.000				5.656
20 21	150	125	.999		.037	.037	36.582
				5.650	.043	5.693	36.582
21 22	160	110	1.000				36.582
22 23	160	115	1.000				36.582
23 24	160	101	1.000				36.582
24 25	160	120	1.000				36.582
25 26	170	110	1.000				36.582
26 27	170	215	.990		.366	.366	36.948
27 28	170	220	.990		.369	.369	37.317

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PRODUCT 401

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	28 29	170	125	1.000				37.317
01	29 30	170	135	.970	1.200	1.194	2.394	39.711
11					1.200	1.929	3.129	39.711
21	30 31	185	351	1.000				39.711
	31 32	185	352	1.000				39.711
	32 33	185	353	1.000				39.711
	33 34	185	354	.950		2.105	2.105	41.816
						2.105	2.105	41.816
	34 35	190	361	1.000				41.816
	35 36	190	371	1.000				41.816
	36	190	373	.914	.622	3.989	4.611	46.427
					.622	3.989	4.611	46.427
					37.352	9.075	46.427	

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PRODUCT 402

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	.995	1.100	.006	1.106	1.106
02 03	110	115	.970		.034	.034	1.140
03 09	110	120	1.000				1.140
				1.100	.040	1.140	1.140
04 09	120	115	1.000	.100		.100	.100
				.100		.100	.100
05 06	130	110	1.000	7.680		7.680	7.680
06 07	130	115	1.000				7.680
07 08	130	120	1.000				7.680
08 09	130	130	1.000				7.680
				7.680		7.680	7.680
09 10	140	110	1.000	30.400		30.400	39.320
10 11	140	115	1.000	.480		.480	39.800
11 12	140	322	1.000				39.800
12 13	140	120	.940		2.547	2.547	42.347
13 14	140	320	1.000				42.347
14 15	140	322	1.000				42.347
15 16	140	324	1.000				42.347
16 21	140	135	1.000				42.347
				30.880	2.547	33.427	42.347
17 18	150	110	1.000	.104		.104	.104
18 19	150	115	1.000				.104
19 20	150	120	1.000	.880		.880	.984
20 21	150	320	1.000				.984
21 22	150	125	.990		.433	.433	43.764
				.984	.433	1.417	43.764
22 23	160	110	1.000				43.764
23 24	160	115	1.000				43.764
24 25	160	101	1.000				43.764
25 26	160	120	1.000				43.764
							43.764
26 27	170	110	1.000				43.764
27 28	170	219	.980		.875	.875	44.639

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PRODUCT 402

PAGE 41

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	28 29	170	220	.980		.893	.893	45.532
01	29 30	170	125	1.000				45.532
11	30 31	170	130	.995		.228	.228	45.760
21	31 32	170	135	.950	.430	2.448	2.878	48.638
	32 33	170	140	.995		.243	.243	48.881
					.430	4.687	5.117	48.881
	33 34	185	351	1.000				48.881
	34 35	185	352	1.000				48.881
	35 36	185	353	1.000				48.881
	36 37	185	354	.970		1.515	1.515	50.396
						1.515	1.515	50.396
	37 38	190	361	1.000				50.396
	38 39	190	381	1.000				50.396
	39	190	373	.850	2.649	9.336	11.985	62.381
					2.649	9.336	11.985	62.381
					43.823	18.558	62.381	

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PRODUCT 420

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	1.000	9.730		9.730	9.730
02 03	110	130	.960		.409	.409	10.139
03 04	110	320	1.000				10.139
04 05	110	322	1.000				10.139
05 06	110	135	.900		1.125	1.125	11.264
06 07	110	145	1.000				11.264
07 08	110	150	.990		.113	.113	11.377
08 09	110	155	.930		.853	.853	12.230
				9.730	2.500	12.230	12.230
09 10	130	105	1.000				12.230
10 11	130	110	1.000	3.450		3.450	15.680
11 12	130	115	1.000	25.200		25.200	40.880
12 13	130	320	1.000				40.880
13 14	130	322	1.000				40.880
14 15	130	120	1.000				40.880
15 16	130	125	.990		.409	.409	41.289
16 17	130	130	.990	3.500	.448	3.948	45.237
17 18	130	320	1.000				45.237
				32.150	.857	33.007	45.237
18 19	140	110	1.000	78.000		78.000	123.237
19 20	140	120	1.000	1.420		1.420	124.657
20 21	140	320	1.000				124.657
21 22	140	322	1.000				124.657
22 23	140	130	.890		15.457	15.457	140.114
				79.420	15.457	94.877	140.114
23 24	150	210	.990		1.401	1.401	141.515
24 25	150	115	1.000				141.515
25 26	150	120	1.000	1.310		1.310	142.825
				1.310	1.401	2.711	142.825
26 27	185	351	1.000				142.825
27 28	185	352	1.000				142.825
28 29	185	353	1.000				142.825
29 30	185	354	.800		35.706	35.706	178.531
					35.706	35.706	178.531

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PRODUCT 420

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	NACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	30 31	190	361	1.000				178.531
01	31 32	190	367	1.000				178.531
11	32 33	190	371	1.000				178.531
21	33	190	373	.857	1.540	30.072	31.612	210.143
					1.540	30.072	31.612	210.143
					124.150	85.993	210.143	

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PRODUCT 430

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	1.000	.773		.773	.773
02 03	110	322	1.000				.773
03 04	110	115	1.000				.773
04 05	110	120	.950	1.637	.128	1.765	2.538
05 06	110	117	1.000				2.538
				2.410	.128	2.538	2.538
06 07	120	110	.995	1.545	.020	1.565	4.103
07 08	120	115	.995	16.930	.105	17.035	21.138
08 09	120	120	.995		.106	.106	21.244
09 10	120	322	1.000				21.244
10 11	120	125	.985	.061	.320	.381	21.625
11 12	120	320	1.000				21.625
12 13	120	322	1.000				21.625
				18.536	.551	19.087	21.625
13 14	130	110	1.000	12.547		12.547	12.547
14 15	130	115	.990	1.100	.136	1.236	13.783
				13.647	.136	13.783	13.783
15 16	140	110	1.000	.040		.040	35.448
				.040		.040	35.448
16 17	150	110	.995	.660	.181	.841	36.289
17 18	150	115	.990	5.630	.419	6.049	42.338
				6.290	.600	6.890	42.338
18 19	160	110	.995	1.582	.220	1.802	44.140
19 20	160	115	1.000	.070		.070	44.210
				1.652	.220	1.872	44.210
20 21	185	351	1.000				44.210
21 22	185	352	1.000				44.210
22 23	185	353	1.000				44.210

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PRODUCT 430

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	26 27	190	361	1.000				47.526
01	27 28	190	371	1.000				47.526
11	28	190	373	.842	2.649	9.433	12.082	59.608
21					2.649	9.433	12.082	59.608
					45.224	14.384	59.608	

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PRODUCT 434

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	1.000	.773		.773	.773
02 03	110	117	1.000				.773
03 04	110	120	1.000	6.655		6.655	7.428
				7.428		7.428	7.428
04 05	120	110	1.000	1.545		1.545	8.973
05 06	120	115	.950	34.255	2.291	36.546	45.519
06 07	120	120	.995	8.060	.268	8.328	53.847
07 08	120	125	.980	.090	1.079	1.169	55.016
08 09	120	130	1.000	5.640		5.640	60.656
09 10	120	135	.970	.090	1.883	1.973	62.629
				49.680	5.521	55.201	62.629
10 11	130	110	.995	5.186	.339	5.525	68.154
11 12	130	115	1.000				68.154
				5.186	.339	5.525	68.154
12 13	140	110	1.000	.010		.010	68.164
				.010		.010	68.164
13 14	150	110	1.000	11.045		11.045	79.209
14 15	150	115	.990		.792	.792	80.001
				11.045	.792	11.837	80.001
15 16	160	110	1.000	2.071		2.071	82.072
16 17	160	115	1.000	.080		.080	82.152
				2.151		2.151	82.152
17 18	185	351	1.000				82.152
18 19	185	352	1.000				82.152
19 20	185	353	1.000				82.152
20 21	185	354	1.000				82.152
							82.152
21 22	190	361	1.000				82.152
22 23	190	363	1.000				82.152
23 24	190	365	1.000				82.152
24 25	190	367	1.000				82.152
25 26	190	371	1.000				82.152

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PRODUCT 434

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	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	26	190	373	.900	.484	9.173	9.657	91.809
01					.484	9.173	9.657	91.809
21					75.984	15.825	91.809	

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PRODUCT 435

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NACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	110	1.000	1.288		1.288	1.288
02 03	110	115	1.000				1.288
03 04	110	120	.750		.429	.429	1.717
04 05	110	117	1.000				1.717
05 06	110	371	1.000				1.717
06 07	110	373	.960		.072	.072	1.789
				1.288	.501	1.789	1.789
07 08	120	110	1.000				1.789
08 09	120	115	1.000				1.789
09 10	120	120	.800	24.460	6.562	31.022	32.811
10 11	120	320	1.000				32.811
11 12	120	125	1.000	.011		.011	32.822
12 13	120	320	1.000				32.822
13 14	120	130	1.000				32.822
14 15	120	140	1.000	11.991		11.991	44.813
15 16	120	320	1.000				44.813
				36.462	6.562	43.024	44.813
16 17	130	110	.950	3.950	2.584	6.534	51.347
17 18	130	115	1.000				51.347
				3.950	2.584	6.534	51.347
18 19	140	110	1.000				51.347
19 20	140	316	1.000				51.347
20 21	140	317	1.000				51.347
							51.347
21 22	150	110	1.000	5.180		5.180	56.527
22 23	150	115	.980		1.131	1.131	57.658
				5.180	1.131	6.311	57.658
23 24	160	115	1.000	.180		.180	57.838
				.180		.180	57.838
24 25	185	316	1.000				57.838
25 26	185	317	1.000				57.838
26 27	185	352	1.000				57.838
27 28	185	353	1.000				57.838

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FORM 1178 PRINTED BY THE STANDARD OFFICES COMPANY, INC.

STANDARD MATERIAL COSTS
REPORT S-2

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DATE 11/18/65

PRODUCT 435

PAGE 49

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	185	354	.900		6.420	6.420	64.258
					6.420	6.420	64.258
29 30	190	361	1.000				64.258
30 31	190	363	1.000				64.258
31 32	190	367	1.000				64.258
32 33	190	369	1.000				64.258
33 34	190	371	1.000				64.258
34	190	373	.760		20.306	20.306	84.564
					20.306	20.306	84.564
				47.060	37.504	84.564	

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STANDARD MATERIAL COSTS
REPORT S-2

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DATE 11/18/65

PRODUCT 436

PAGE 50

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 03	130	110	1.000	4.900		4.900	4.900
				4.900		4.900	4.900
02 03	140	110	1.000	16.970		16.970	16.970
				16.970		16.970	16.970
03 04	150	110	.995	6.290	.141	6.431	28.301
04 05	150	115	.990		.283	.283	28.584
				6.290	.424	6.714	28.584
05 06	160	115	1.000	.070		.070	28.654
				.070		.070	28.654
06 07	185	351	1.000				28.654
07 08	185	352	1.000				28.654
08 09	185	353	1.000				28.654
09	185	354	.930		2.149	2.149	30.803
					2.149	2.149	30.803
				28.230	2.573	30.803	

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STANDARD MATERIAL COSTS
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PRODUCT 480

PAGE 51

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	125	107	1.000	2.760		2.760	2.760
02 03	125	215	.970		.086	.086	2.846
03 04	125	220	.970		.088	.088	2.934
04 05	125	316	1.000				2.934
05 06	125	317	1.000				2.934
				2.760	.174	2.934	2.934
06 07	127	110	1.000	.010		.010	2.944
				.010		.010	2.944
07 08	130	112	1.000				2.944
08 09	130	215	.900		.327	.327	3.271
					.327	.327	3.271
09 10	150	105	1.000				3.271
10 11	150	110	1.000				3.271
11 12	150	225	.980		.065	.065	3.336
12 13	150	130	1.000				3.336
13 14	150	135	1.000				3.336
14 15	150	240	.995		.017	.017	3.353
15 16	150	145	1.000	1.460		1.460	4.813
				1.460	.082	1.542	4.813
16 17	155	207	.950		.255	.255	5.068
17 18	155	210	.950		.269	.269	5.337
					.524	.524	5.337
18 19	170	109	1.000				5.337
19 20	170	110	1.000				5.337
20 21	170	115	1.000	.031		.031	5.368
				.031		.031	5.368
21 22	175	210	.950		.285	.285	5.653
22 23	175	215	.950		.300	.300	5.953
					.585	.585	5.953
23 24	180	110	.990	.001	.060	.061	6.014
24 25	180	240	.950		.319	.319	6.333
25 26	180	245	.970		.196	.196	6.529

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STANDARD MATERIAL COSTS
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PRODUCT 480

PAGE 52

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
26 27	180	150	1.000	.208		.208	6.737
				.209	.575	.784	6.737
27 28	185	316	1.000				6.737
28 29	185	317	1.000				6.737
29 30	185	351	1.000				6.737
30 31	185	352	1.000				6.737
31 32	185	353	1.000				6.737
32 33	185	354	.940		.431	.431	7.168
33 34	185	361	1.000				7.168
					.431	.431	7.168
34 35	190	363	1.000				7.168
35 36	190	365	1.000				7.168
36 37	190	367	1.000				7.168
37 38	190	371	1.000				7.168
38	190	373	.940		.459	.459	7.627
					.459	.459	7.627
				4.470	3.157	7.627	

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STANDARD MATERIAL COST
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DATE 11/18/65

PRODUCT 482

PAGE 53

MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	125	107	1.000	2.760		2.760	2.760
02 03	125	215	.970		.086	.086	2.846
03 04	125	220	.970		.088	.088	2.934
04 05	125	320	1.000				2.934
05 06	125	322	1.000				2.934
				2.760	.174	2.934	2.934
06 07	127	110	1.000	.190		.190	3.124
07 08	127	115	1.000				3.124
				.190		.190	3.124
08 09	130	112	1.000				3.124
09 10	130	215	.900		.347	.347	3.471
					.347	.347	3.471
10 11	150	105	1.000				3.471
11 12	150	110	1.000				3.471
12 13	150	225	.980		.069	.069	3.540
13 14	150	130	1.000				3.540
14 15	150	135	1.000				3.540
15 16	150	240	.995		.018	.018	3.558
16 17	150	145	1.000				3.558
					.087	.087	3.558
17 18	155	207	.950		.189	.189	3.747
18 19	155	210	.950		.199	.199	3.946
19 20	155	322	1.000				3.946
20 21	155	320	1.000				3.946
21 22	155	322	1.000				3.946
					.388	.388	3.946
22 23	170	109	1.000	3.150		3.150	7.096
23 24	170	110	1.000				7.096
24 25	170	115	1.000	.037		.037	7.133
25 26	170	320	1.000				7.133
26 27	170	328	1.000				7.133
				3.187		3.187	7.133
27 28	175	210	.950		.378	.378	7.511

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STANDARD MATERIAL COSTS
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PRODUCT 482

PAGE 54

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
28 29	175	215	.950		.398	.398	7.909
					.776	.776	7.909
29 30	180	110	.990		.079	.079	7.988
30 31	180	240	.950		.423	.423	8.411
31 32	180	245	.970		.261	.261	8.672
32 33	180	150	1.000	1.760		1.760	10.432
				1.760	.763	2.523	10.432
33 34	185	351	1.000				10.432
34 35	185	352	1.000				10.432
35 36	185	353	1.000				10.432
36 37	185	354	.940		.668	.668	11.100
					.668	.668	11.100
37 38	190	361	1.000				11.100
38 39	190	363	1.000				11.100
39 40	190	365	1.000				11.100
40 41	190	367	1.000				11.100
41 42	190	371	1.000				11.100
42	190	373	.925		.899	.899	11.999
					.899	.899	11.999
				7.897	4.102	11.999	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 501 PAGE 55

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	01 02	100	105	1.000				
01	02 03	100	110	1.000	.579		.579	.579
11	03 04	100	115	1.000				.579
21	04 05	100	125	1.000	.069		.069	.648
	05 06	100	135	1.000	.177		.177	.825
	06 07	100	140	1.000				.825
	07 08	100	145	1.000				.825
					.825		.825	.825
	08 09	110	110	.970		.026	.026	.851
	09 10	110	115	1.000				.851
	10 11	110	120	.800		.213	.213	1.064
	11	110	125	1.000				1.064
						.239	.239	1.064
					.825	.239	1.064	

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PRODUCT 502 PAGE 56

MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	100	120	1.000				
02 03	100	130	1.000	2.198		2.198	2.198
03 04	100	145	1.000				2.198
				2.198		2.198	2.198
04 05	110	110	.970		.068	.068	2.266
05 06	110	115	.950		.120	.120	2.386
06	110	125	1.000				2.386
					.188	.188	2.386
				2.198	.188	2.386	

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STANDARD MATERIAL COSTS
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DATE 11/18/65

PRODUCT 510

PAGE 57

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	100	110	1.000	.094		.094	.094
				.094		.094	.094
				.094		.094	

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PRODUCT 511

PAGE 58

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	100	110	1.000	.210		.210	.210
				.210		.210	.210
				.210		.210	

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DATE 11/18/65

PRODUCT 512

PAGE 59

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01	100	110	1.000	.110		.110	.110
01					.110		.110	.110
21					.110		.110	

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STANDARD MATERIAL COSTS
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PRODUCT 520

PAGE 60

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	101	1.000				
02 03	110	104	1.000	.750		.750	.750
03 12	110	110	1.000				.750
				.750		.750	.750
04 05	160	110	1.000				
05 06	165	210	1.000				
06 07	165	220	1.000				
07 08	170	110	1.000				
08 09	170	115	1.000				
09 10	170	120	1.000				
10 11	175	210	1.000				
11 12	180	110	1.000				
12 13	190	371	1.000				.750
13	190	373	.992		.006	.006	.756
					.006	.006	.756
				.750	.006	.756	

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DATE 11/18/65

PRODUCT 521

PAGE 61

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	110	101	1.000	8.845		8.845	8.845
01	02 03	110	110	1.000				8.845
11	03	110	111	1.000				8.845
21					8.845		8.845	8.845
					8.845		8.845	

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STANDARD MATERIAL COSTS
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DATE 11/18/65

PRODUCT 522

PAGE 62

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	101	1.000	2.500		2.500	2.500
02 11	110	111	1.000				2.500
				2.500		2.500	2.500
				2.500		2.500	

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STANDARD MATERIAL COSTS
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PRODUCT 523

PAGE 63

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	110	101	1.000	10.160		10.160	10.160
01	02 03	110	110	1.000				10.160
11	03 12	110	111	1.000				10.160
21					10.160		10.160	10.160
	04 05	160	110	1.000				
	05 06	165	210	1.000				
	06 07	165	220	1.000				
	07 08	170	110	1.000				
	08 09	170	115	1.000				
	09 10	170	120	1.000				
	10 11	175	210	1.000				
	11 12	180	110	1.000				
	12 13	190	371	1.000				10.160
	13	190	373	.999		.010	.010	10.170
						.010	.010	10.170
					10.160	.010	10.170	

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STANDARD MATERIAL COSTS
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PRODUCT 527

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.043		.043	.043
02 03	120	110	.950		.002	.002	.045
				.043	.002	.045	.045
03 04	125	201	.950		.002	.002	.047
04 05	125	210	.900		.005	.005	.052
05	125	215	1.000				.052
					.007	.007	.052
				.043	.009	.052	

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STANDARD MATERIAL COSTS
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PRODUCT 531

Page 65

CODE	OP	OP	YIELD	MATERIAL	LOSS	TOTAL	TOTAL
01 02	120	101	1.000	.053		.053	.053
02 03	120	110	.950		.003	.003	.056
				.053	.003	.056	.056
03 04	125	201	.950		.003	.003	.059
04 05	125	210	1.000				.059
05 06	125	215	.800		.015	.015	.074
06 07	125	320	1.000				.074
07 08	125	322	1.000				.074
08	125	328	1.000				.074
					.018	.018	.074
				.053	.021	.074	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 532

Page 66

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.027		.027	.027
02 03	120	110	.950		.001	.001	.028
03 04	120	320	1.000				.028
				.027	.001	.028	.028
04 05	125	201	.950		.001	.001	.029
05 06	125	210	.950		.002	.002	.031
06 07	125	215	.900		.003	.003	.034
07 08	125	320	1.000				.034
08 09	125	322	1.000				.034
					.006	.006	.034
				.027	.007	.034	

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STANDARD MATERIAL COSTS
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PRODUCT 533

Page 67

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	120	101	1.000	.004		.004	.004
01	02 03	120	110	.950				.004
11	03 04	120	326	1.000				.004
21					.004		.004	.004
	04 05	125	201	.950				.004
	05 06	125	210	.950				.004
	06 07	125	215	.900				.004
	07 08	125	320	1.000				.004
	08	125	328	1.000				.004
								.004
					.004		.004	

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STANDARD MATERIAL COSTS
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PRODUCT 558

Page 71

	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	120	102	1.000	.008		.008	.008
01	02 03	120	111	.950				.008
11	03 04	120	326	1.000				.008
21					.008		.008	.008
	04 05	125	201	.950				.008
	05 06	125	210	.980				.008
	06 07	125	215	.900		.001	.001	.009
	07 08	125	320	1.000				.009
	08	125	328	1.000				.009
						.001	.001	.009
					.008	.001	.009	

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STANDARD MATERIAL COSTS
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PRODUCT 553

Page 69

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000				
02 03	120	110	.950				
03 04	120	251	3.261				
04 05	125	201	.950				
05 06	125	210	.950				
06 07	125	215	.800				
07 08	125	320	1.000				
08	125	328	1.000				

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STANDARD MATERIAL COSTS:
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PRODUCT 557

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	120	102	1.000	.009		.009	.009
01	02 03	120	111	.950				.009
11	03 04	120	326	1.000				.009
21					.009		.009	.009
	04 05	125	201	.950				.009
	05 06	125	210	.980				.009
	06 07	125	215	.900		.001	.001	.010
	07 08	125	320	1.000				.010
	08	125	328	1.000				.010
						.001	.001	.010
					.009	.001	.010	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 559

Page 72

MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.008		.008	.008
02 03	120	110	.900	.040	.005	.045	.053
03 04	120	326	1.000				.053
				.048	.005	.053	.053
04 05	125	201	.950		.003	.003	.056
05 06	125	210	.980		.001	.001	.057
06 07	125	215	.900		.006	.006	.063
07 08	125	320	1.000				.063
08 09	125	328	1.000				.063
					.010	.010	.063
				.048	.015	.063	

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STANDARD MATERIAL COSTS
REPORT S-2

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DATE 11/18/65
PRODUCT 561

Page 13

	HACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	120	101	1.000	.008		.008	.008
01	02 03	120	110	.900		.001	.001	.009
11	03 04	120	326	1.000				.009
21					.008	.001	.009	.009
	04 05	125	201	.950				.009
	05 06	125	210	.980				.009
	06 07	125	215	.900		.001	.001	.010
	07 08	125	320	1.000				.010
	08 09	125	328	1.000				.010
						.001	.001	.010
	09 10	170	135	1.000	.040		.040	.050
	10 11	170	210	1.000				.050
	11	170	320	1.000				.050
					.040		.040	.050
					.048	.002	.050	

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STANDARD MATERIAL COSTS
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PRODUCT 551

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MACH MAJ MIN X ALLOW ACCUM
CODE OP OP YIELD MATERIAL LOSS TOTAL TOTAL

01 02	120	101	1.000	.014	.014	.014
02 03	120	110	.950	.001	.001	.015
03 04	120	326	1.000	.014	.001	.015
04 05	125	201	.950	.001	.001	.016
05 06	125	215	.800	.004	.004	.020
06 07	125	320	1.000	.020	.005	.020
07	125	328	1.000	.005	.005	.020

.014

.006

.020

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STANDARD MATERIAL COSTS
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PRODUCT 571

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.008		.008	.008
02 03	120	110	.950				.008
03 04	120	326	1.000				.008
				.008		.008	.008
04 05	125	201	.950				.008
05 06	125	210	1.000				.008
06 07	125	215	.800		.002	.002	.010
07 08	125	320	1.000				.010
08	125	328	1.000				.010
					.002	.002	.010
				.008	.002	.010	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 574

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
6	01 02	120	101	1.000	.001		.001	.001
01	02 03	120	110	.950				.001
11	03 04	120	326	1.000				.001
21					.001		.001	.001
	04 05	125	201	.950				.001
	05 06	125	210	.900				.001
	06 07	125	215	.800				.001
	07 08	125	320	1.000				.001
	08	125	328	1.000				.001
								.001
					.001		.001	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 575

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	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	01 02	120	101	1.000	.008		.008	.008
01	02 03	120	110	.950				.008
11	03 04	120	326	1.000				.008
21					.008		.008	.008
	04 05	125	201	.950				.008
	05 06	125	210	1.000				.008
	06 07	125	215	.800		.002	.002	.010
	07 08	125	320	1.000				.010
	08	125	328	1.000				.010
						.002	.002	.010
					.008	.002	.010	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 578

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.001		.001	.001
02 03	120	110	.950				.001
03 04	120	326	1.000				.001
				.001		.001	.001
04 05	125	201	.950				.001
05 06	125	210	.950				.001
06 07	125	215	.900				.001
07 08	125	320	1.000				.001
08	125	328	1.000				.001
							.001
				.001		.001	

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STANDARD MATERIAL COSTS
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PRODUCT 579

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000				
02 03	120	110	.950				
03 04	120	326	1.000				
04 05	125	210	.950				
05 06	125	215	.900				
06 07	125	320	1.000				
07	125	328	1.000				

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 581

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	MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01	01 02	120	101	1.000				
01	02 03	120	110	.900				
11	03 04	120	326	1.000				
21								
	04 05	125	201	.900				
	05 06	125	215	.850				
	06 07	125	320	1.000				
	07	125	328	1.000				

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**STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 582

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
9	01 02	120	101	1.000	.003		.003	.003
10	02 03	120	110	.970				.003
11	03 04	120	326	1.000				.003
21					.003		.003	.003
3	04 05	125	210	.940				.003
4	05 06	125	215	.850		.001	.001	.004
5	06 07	125	320	1.000				.004
6	07	125	328	1.000		.001	.001	.004
7					.003	.001	.004	

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**STANDARD MATERIAL COSTS
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**DATE 11/18/65
PRODUCT 583**

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
9	01 02	120	101	1.000				
10	02 03	120	110	.900				
11	03 04	120	326	1.000				
21								
	04 05	125	215	.850				
	05 06	125	320	1.000				
	06	125	328	1.000				

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**STANDARD MATERIAL COSTS
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**DATE 11/18/65
PRODUCT 584**

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MACH CODE	MAJ OP	MIN OP	% YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	101	1.000	.001		.001	.001
02 03	120	110	.900				.001
				.001		.001	.001
03 04	125	201	.900				.001
04 05	125	210	.940				.001
05	125	215	.850				.001
							.001
				.001		.001	

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STANDARD MATERIAL COSTS
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PRODUCT 585

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	120	102	1.000	.002		.002	.002
02 03	120	112	.900				.002
03 04	120	326	1.000				.002
				.002		.002	.002
04 05	125	201	.900				.002
05 06	125	215	.850				.002
06 07	125	320	1.000				.002
07	125	328	1.000				.002
							.002
				.002		.002	

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STANDARD MATERIAL COSTS
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DATE 11/18/65
PRODUCT 586

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	MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
	01 02	120	101	1.000	.003		.003	.003
	02 03	120	110	.900				.003
	03 04	120	326	1.000				.003
					.003		.003	.003
	04 05	125	201	.900				.003
	05 06	125	215	.750		.001	.001	.004
	06 07	125	320	1.000				.004
	07	125	328	1.000				.004
						.001	.001	.004
					.003	.001	.004	

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DATE 11/18/65

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PRODUCT 590

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	101	1.000	.096		.096	.096
				.096		.096	.096
02 03	115	101	1.000				.096
03 04	115	105	1.000				.096
04 05	115	100	1.000				.096
05	115	120	1.000				.096
							.096
				.096		.096	

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PRODUCT 591

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MACH CODE	MAJ OP	MIN OP	Z YIELD	MATERIAL	ALLOW LOSS	TOTAL	ACCUM TOTAL
01 02	110	101	1.000	1.030		1.030	1.030
				1.030		1.030	1.030
02 03	115	101	1.000				1.030
03	115	110	1.000				1.030
							1.030
				1.030		1.030	

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